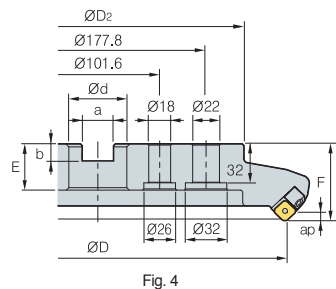
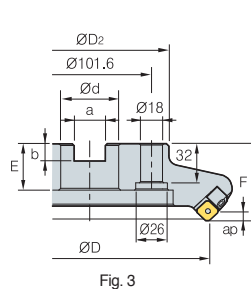
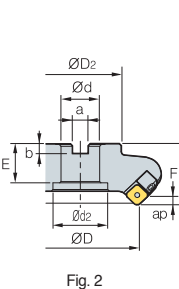
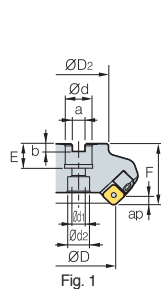
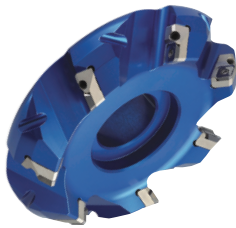


FMAC(M)4000-A

Aluminum body



AA
45°

• AR: 21°
• RR: -16°~ -12°

														(mm)
Designation			ØD	ØD2	Ød	a	b	E	F	Ød1	Ød2	ap		Fig.
FMACM	4063R-A	3	63	49	22	10.4	6.3	20	50	11	18	6.5	0.6	1
FMAC (FMACM)	4080R-A	4	80	67	25.4 (27)	9.5 (12.4)	6 (7)	25 (22)	50	13.5	20	6.5	0.8	1
	4100R-A	5	100	67	31.75 (32)	12.7 (14.4)	8(8)	32	50	-	45	6.5	1.1	2
	4100R-25.4-A	5	100	67	25.4	9.5	6	25	50	-	38	6.5	1.2	2
	4125R-A	6	125	87	38.1 (40)	15.9 (16.4)	10 (9)	38 (35)	63	-	56	6.5	1.7	2
	4125R-25.4-A	6	125	70	25.4	9.5	6	25	63	-	38	6.5	1.8	2
	4160R-A	7	160	107	50.8 (40)	19.0 (16.4)	11 (9)	38 (35)	63	-	75	6.5	2.5	2
	4200R-A	8	200	130	47.625 (60)	25.4 (25.7)	14 (14)	38 (32)	63	-	-	6.5	3.2	3
	4250R-A	10	250	180	47.625 (60)	25.4 (25.7)	14 (14)	38	63	-	-	6.5	4.1	3
	4315R-A	12	315	240	47.625 (60)	25.4 (25.7)	14 (14)	38	63	-	-	6.5	6.7	4

Note) Through coolant type between Ø50~Ø125

() Metric size

Available inserts

		SEET-MF	SEET-MM	SEET-MA	SEXT-MF	SEXT-MM	SEXT-MR	SEEW	SEEW-W							
																
Designation		Cermet	Coated										Uncoated	page		
		CN2000 CN30	NCM325 NC5330	NCM535	NCM545	PC3600	PC3700	PC6510	PC9530	PC9540	PC5300	PC5400	PD1010		H01	H05
SEET	14M4AGFN-MA															E19
	14M4AGSN-MF															
	14M4AGSN-MM			●												
SEXT	14M4AGSN-MF															E20
	14M4AGSN-MM			●												
	14M4AGTN-W															
SEXT	14M4AGSN-MR															E19
SEEW	14M4AGTN		●													
	14M4AGFN-W															
	14M4AGSN-W														●	E20
	14M4AGTN-W															

Available arbors

Designation	Ød	NC arbors
FMACM	22	BT□□-FMC22-□□
FMAC (FMACM)	25.4	BT□□-FMA25.4-□□
	27	BT□□-FMC27-□□
	31.75	BT□□-FMA31.75-□□
	32	BT□□-FMC32-□□
	38.1	BT□□-FMA38.1-□□

Designation	Ød	NC arbors
FMAC	40	BT□□-FMB40-□□
(FMACM)	50.8	BT□□-FMA50.8-□□
	40	BT□□-FMB/FMC40-□□
	47.625	BT□□-FMA47.625-□□
	60	BT□□-FMB60-□□
	60	BT□□-FMB60-□□

Parts

Specification					
Ø63~Ø315	FTGA03512	TW15S	HW40L	LFMA4R-A	DHA0830

Available inserts E19, E20

Available arbors and bolt E400~E402